

Date: Wednesday, 5/31/2006 7:40:47 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : RUBBER SPACER
<b>Job Number</b> : 27313	
<b>Estimate Number</b> : 11866	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D23973
<b>This Issue</b> : 5/31/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2397 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 25660	<b>Material</b> : N/A
<b>Written By</b> : SEE COMMENT BELOW	<b>Due Date</b> : 6/30/2006 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : [Signature] 06.05.31	
<b>Comment</b> : Est. A98.12.15 New Issue DM	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D2397

Cushion



**Comment:** Qty.: 0.0416 sf(s)/Unit Total : 0.4160 sf(s)

D2397 1/16" NEOPRENE BATCH: B16919

SB 06/06/01 10

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

M.F. 06-06-01

3.0

QC5

INSPECT WORK TO CURRENT STEP



**Comment:** INSPECT WORK TO CURRENT STEP

SB 06/06/01

4.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: STB

SB 06/06/01 10

5.0

DC

DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Inspection Level 21

SB 06/06/02 10

Job Completion



U 06-06-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SP Date: 26/06/02

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION SCALE 2:3		
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

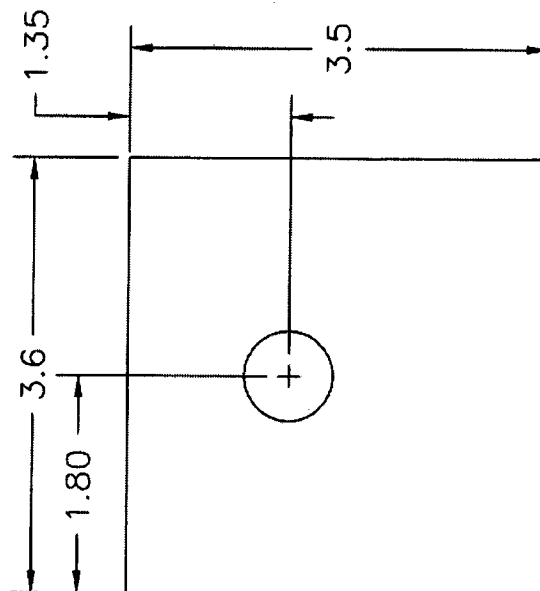
RELEASED  
98.12.14 KE

~~SUPERCEDED BY~~

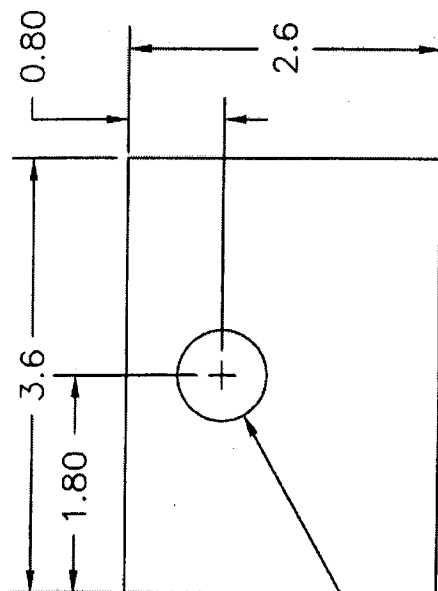
UNDER REVIEW

01.03.15 CP  
DESIGN OK, BUT CHECK  
WITH JTB BEFORE  
MANUFACTURE

CP 04.11.04

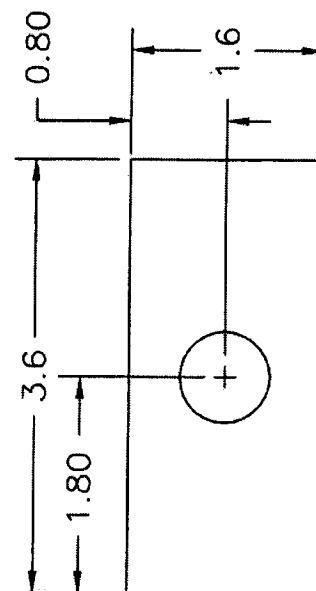


D2397-5  
CUT USING DT8198



D2397-1  
CUT USING DT8199

ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED